

`—— HR4 *─*

— 5/8" X 6" BOLTS FOR

SÍDE CHECKING. BOLTS

TO PROJ. 1 1/2" TYP.

1'-8 1/2"

2'-6"

(4) REQ'D EACH END.

——(11) HR9 @ 15" O.C. Top Face——

SECTION B-B

____3'-7_3/4"_

--- CENTER LINE OF SCALE

BUMPER PLATE W/(2) 5/8" X 6" BOLTS.

BOLTS TO PROJECT 1" BEYOND FACE OF

PLATE. (2) PLATES REQ'D EACH END WALL.

END WALL CHECKING DETAIL

BUMPER PLATES ÉMBEDDED FLUSH IN ENDWALL.

── HR4 ───

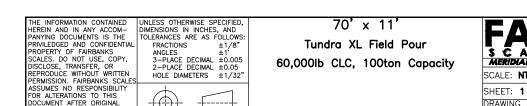
END WALL -

FOUNDATION CONCRETE 3500 PSI MINIMUM	
LOCATION	QTY (CU. YDS)
SLAB	37.25
WALLS	32.50
PIERS	5.25
SAFETY PIERS	1.00
APPROACHES	6.50
TOTAL CONCRETE	82.00
MINIMUM EXCAVTION	349.50
CLEARANCE DIMENSION	33"

- 1. All concrete material and workmanship to be in accordance with the current American
- 3. Reinforcing steel are to be ASTM 615, Grade 60 or equal. Bend bars cold to conform with required details. Rebar shall be free of all mud, debris, cement grout, loose rust, grease and oil that would impair bonding. Space bars properly and tie securely in
- 5. The top of all load bearing piers must be smooth, flat, level, and in plane with one
- another in order for load cell plates to bear properly. Vertical rebar for piers may be optionally drilled—and—epoxied in place. Some states require that concrete piers be poured monolithic with the side walls (recommended method).

GROUNDING AND ELECTRICAL NOTES:

- 1. Install (2) $3/4" \times 8'-0"$ long ground rods to project 4" Tie ground rods to slab rebar. Two ground rods are supplied with scale: 1.1. One for grounding Intalogix Power Supply. Position the ground rod to match the chosen location for the PPS. The PPS may be located at any section.
- 1.2. One for grounding scale weighbridge. Place within 3ft of a main beam, at any convenient location. The power supply ground must be separate from weighbridge ground, and should be at least 4'-0" from power supply ground. 2. Install minimum 1 1/2" conduit for cable from junction box to scalehouse. Suitable
- conduit for low voltage conductor shielded cable must pass through the wall at any point above pier tops that is convenient. Conduit to extend a minimum of 2" beyond the surface. Conduit is not supplied from the factory.
- 3. If alternating current (AC) is required near the scale, it shall not run closer than 36" in parallel with any load cell or other signal carrying cable.



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(4) BR3 @ 12" O.C REQ'D EACH CORNER (3) HR2

_ @ 18" O.C.

-(11) HR2 @ 15" O.C. Top Face

CORNER REINFORCING DETAIL PIER REINFORCING

(4) HR6 required each

pier. 2" cover all sides.

Embed min. 6" in slab,

Top View

—or— drill and epoxy.

(5) HR2

(4) HR7 required each

pier. 2" cover all sides.

Embed min. 6" in slab, -or- drill and epoxy.

SAFETY PIER REINFORCING

<u>Top View</u>